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Notice of Allowability	Application No.	Applicant(s)	
	09/770,023	KOUDA ET AL.	
	Examiner	Art Unit	
	Thu Khanh T. Nguyen	1722	
The MAILING DATE of this communication apperature All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIFE of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this app or other appropriate communication GHTS. This application is subject to	plication. If not include	ed
1. This communication is responsive to <u>amendment filed Augu</u>			
2. The allowed claim(s) is/are 29-38,47 and 49-59.			
3. The drawings filed on 25 January 2001 are accepted by the	Examiner.		
 4. Acknowledgment is made of a claim for foreign priority und a) All b) Some* c) None of the: 1. Certified copies of the priority documents have 2. Certified copies of the priority documents have 	been received. been received in Application No		
Copies of the certified copies of the priority doc	uments have been received in this n	ational stage applicat	ion from the
International Bureau (PCT Rule 17.2(a)).			
* Certified copies not received:			
Applicant has THREE MONTHS FROM THE "MAILING DATE" of noted below. Failure to timely comply will result in ABANDONME THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.	of this communication to file a reply c ENT of this application.	omplying with the req	uirements
 A SUBSTITUTE OATH OR DECLARATION must be submit INFORMAL PATENT APPLICATION (PTO-152) which gives 	ted. Note the attached EXAMINER'S reason(s) why the oath or declarati	S AMENDMENT or NO on is deficient.	OTICE OF
6. CORRECTED DRAWINGS (as "replacement sheets") must	be submitted.		
(a) ☐ including changes required by the Notice of Draftsperso	on's Patent Drawing Review (PTO-9	48) attached	
1) ☐ hereto or 2) ☐ to Paper No./Mail Date	- ,	,	
(b) ☐ including changes required by the attached Examiner's Paper No./Mail Date	Amendment / Comment or in the Off	fice action of	
Identifying indicia such as the application number (see 37 CFR 1.8 each sheet. Replacement sheet(s) should be labeled as such in the	4(c)) should be written on the drawing header according to 37 CFR 1.121(d)	s in the front (not the b	eack) of
 DEPOSIT OF and/or INFORMATION about the deposi attached Examiner's comment regarding REQUIREMENT Formula 	t of BIOLOGICAL MATERIAL m OR THE DEPOSIT OF BIOLOGICA	ust be submitted. No L MATERIAL.	ote the
Attachment(s)			
1. Notice of References Cited (PTO-892)	5. Notice of Informal Pat	ent Application (PTO-	152)
2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948)	6. ☐ Interview Summary (F	PTO-413),	,
 Information Disclosure Statements (PTO-1449 or PTO/SB/08) Paper No./Mail Date 	Paper No./Mail Date), 7. ☐ Examiner's Amendme	ent/Comment	i
□ Examiner's Comment Regarding Requirement for Deposit	8. X Examiner's Statement	t of Reasons for Allow	ance
of Biological Material	9.		

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DETAILED ACTION

Allowable Subject Matter

- 1. Claims 29-38, 47, and 49-59 are allowed over the prior art of record.
- 2. The following is an examiner's statement of reasons for allowance:

Ribordy et al (5,036,581) disclose an apparatus for casing dry cell battery, comprising a rotary disk (Fig. 10, 53), a plurality of molding units (20) mounted on the rotary disk at spaced circumferential locations, wherein each of the molding units including an upper die assembly (52) and a lower die assembly (51), wherein the die assemblies include a cylindrical die, or sleeves (60, 68), a lower plunger (70) concentric with the die, an upper plunger (58), and a central pin (72) concentric with the lower plunger (70); a plurality of actuators (62, 64, 74, 76) for controlling the movement of the plungers and the central pin; a feed station (84) for loading powder material (40) into the die. The apparatus further comprises a plurality of operating units (60) provided respectively to each of the plurality of molding units (58, 68, 70, 72) and moved along a concentric path with the molding units, for transferring and positioning a case (30) above and in alignment with the die (68) of each of the molding unit; and a knock-out means (100) for removing the filled cases to a receiving system (col. 9, lines 31-33).

However, Ribordy et al fail to teach or suggest that the apparatus comprises a plurality of automatic insertion assembly stations for automatically inserting different molded pellets into a same case, and that each of the operating units comprises an operating lever (Fig. 8, 135) connected to the cam followers, a support arm (127) connected to the operating lever and rotatably supported on the rotary disk, a case holding means (126) mounted on the supporting arm, and a convey jig detachably supported on the case holding means for supporting the case.

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Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Thu Khanh T. Nguyen whose telephone number is 571-272-1136. The examiner can normally be reached on Monday- Friday, 6:30-4:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Benjamin L. Utech can be reached on 571-272-1137. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

TN

ROBERT DAVIS RIMARY EXAMINER GROUP 1300- 72-2